

# Bioplastics revolution: How industrial biotechnology is shaping a greener future for packaging.

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## Introduction

Plastic pollution has become one of the most pressing environmental challenges of our time. The over-reliance on traditional petroleum-based plastics has led to widespread pollution of oceans, landfills, and natural habitats. As a response to this crisis, industrial biotechnology has been at the forefront of developing sustainable alternatives known as bioplastics. Bioplastics offer a promising solution to reduce our dependence on fossil fuels and mitigate the environmental impact of packaging materials. In this article, we explore the bioplastics revolution, how industrial biotechnology is driving innovation in this field, and the potential of bioplastics to create a greener future for packaging.

## Understanding bioplastics

Bioplastics are a class of polymers derived from renewable resources, such as plants, algae, and bacteria, as opposed to traditional plastics that are derived from non-renewable fossil fuels. These materials share some properties with conventional plastics, such as versatility and durability, but offer distinct advantages when it comes to their environmental impact. Bioplastics are biodegradable, compostable, and have a reduced carbon footprint, making them a more sustainable choice for packaging and other applications [1].

## Types of bioplastics

Poly-Lactic Acid (PLA) is one of the most widely used bioplastics. It is derived from renewable sources, such as corn starch, and has various applications, including packaging films, containers, and disposable cutlery.

Poly Hydroxyl Alkanoates (PHAs) are biodegradable bioplastics produced by bacterial fermentation of renewable feedstocks. They can be tailored for specific applications, including packaging, agricultural films, and medical products.

Starch-Based Bioplastics (SBP) are typically blended with other biopolymers to improve their mechanical properties. They are commonly used for packaging materials, bags, and disposable food containers.

Poly Ethylene Terephthalate (PET) from bio-based monomers is a widely used plastic in the beverage industry. Recently, advancements in industrial biotechnology have enabled the

production of PET from bio-based monomers derived from plant sugars, reducing its reliance on fossil fuels [2].

## Industrial biotechnology and the bioplastics revolution

Industrial biotechnology plays a crucial role in the development and production of bioplastics. Key areas where biotechnology is driving the bioplastics revolution include:

Microbial fermentation for bioplastic production is one of the primary methods for bioplastic production involves microbial fermentation. Bacteria are genetically engineered to produce biopolymer precursors, which are then harvested and processed to create bioplastics. Through metabolic engineering, industrial biotechnologists can enhance the microorganisms' ability to produce large quantities of biopolymer precursors efficiently [3].

Enzymatic catalysis for bioplastic synthesis where enzymes act as natural catalysts in various bioplastic synthesis processes. They enable the conversion of renewable feedstocks into monomers, which are then polymerized to form bioplastics. Industrial biotechnology is instrumental in optimizing enzymatic reactions, increasing their efficiency, and reducing production costs.

Sustainable feedstock development where industrial biotechnologists are continuously working on developing sustainable feedstocks for bioplastic production. By focusing on non-food sources and waste materials, such as agricultural residues and food waste, the environmental impact of bioplastics can be further minimized.

Bioplastic performance and compatibility ensuring that bioplastics meet the necessary performance requirements for different packaging applications is crucial for their widespread adoption. Industrial biotechnologists are constantly improving the properties of bioplastics, such as mechanical strength, flexibility, and barrier properties, to make them suitable for a wide range of packaging needs [4].

## The advantages of bioplastics in packaging

Reduced carbon footprint one of the most significant advantages of bioplastics is their reduced carbon footprint compared to conventional plastics. As bioplastics are derived from renewable resources, their production emits fewer greenhouse gases, contributing to mitigating climate change.

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Received: 27-May-2023, Manuscript No. AAAIB-23-109059; Editor assigned: 29-May-2023, PreQC No. AAAIB-23-109059(PQ); Reviewed: 12-Jun-2023, QC No. AAAIB-23-109059; Revised: 14-Jun-2023, Manuscript No. AAAIB-23-109059(R); Published: 21-Jun-2023, DOI:10.35841/aaaib-7.3.148

Biodegradability and compostability many bioplastics are biodegradable, meaning they can be broken down by natural processes into harmless substances over time. Some are also compostable, providing a valuable source of nutrients for the soil when properly processed in industrial composting facilities.

Reduced dependency on fossil fuels by shifting to bioplastics, we can reduce our reliance on fossil fuels, conserving these valuable resources for other essential applications and reducing the environmental impact associated with fossil fuel extraction and processing.

Versatility in applications bioplastics can be tailored to meet specific performance requirements, making them suitable for various packaging applications, from single-use items like bags and cutlery to durable containers and films [5].

### **Challenges and future outlook**

While the bioplastics revolution holds immense promise, several challenges need to be addressed for broader adoption and impact:

**Cost Competitiveness:** Currently, bioplastics tend to be more expensive to produce than conventional plastics. Wider adoption and scale-up in production can lead to cost reductions, but ongoing research and technological advancements are crucial to achieving cost competitiveness.

**End-of-life management:** For bioplastics to realize their environmental potential fully, proper end-of-life management is essential. Composting facilities and waste management infrastructure need to be developed and expanded to accommodate biodegradable and compostable bioplastics.

**Consumer awareness and education:** Educating consumers about the benefits and appropriate disposal methods of bioplastics is critical. Clear labelling and effective

communication can help consumers make informed choices and contribute to the success of the bioplastics revolution.

### **Conclusion**

Industrial biotechnology is playing a pivotal role in the bioplastics revolution, driving innovation in sustainable packaging solutions. As the negative impact of traditional plastics on the environment becomes increasingly evident, bioplastics offer a viable alternative that aligns with the principles of a circular economy. With continued advancements in industrial biotechnology, the widespread adoption of bioplastics has the potential to shape a greener future for packaging, reducing plastic pollution and supporting the transition to a more sustainable and environmentally conscious society. It is up to consumers, businesses, and policymakers to embrace this revolution and collectively contribute to a more sustainable world.

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