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A probabilistic approach for optimal operation of gas processing plant under uncertain inlet-outlet conditions

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Natural gas plant operations contribute hugely to the economies of many developed nations that depend on hydrocarbon resources. The plant operation is usually subjected to continuous variations in upstream conditions, such as flow rate, composition, temperature and pressure, which propagate through the plant and affect its stable operations. As a result, decision making for optimal operating conditions of an in-operation plant is a complex problem and it is exacerbated with the changing product specifications and variations in energy supplies. This work presents a new solution method to the problem, which is based on chance constrained optimization. A deterministic model is initially developed from process simulation using Aspen HYSYS and later converted to a chance constrained model. The probabilistic model is then relaxed to its equivalent deterministic form and solved for optimum solution using GAMS. The optimum solution is determined probabilistically using chance constraints that are held at a user-defined confidence level. Optimal solution is represented graphically as a trade-off between reliability of holding the process constraints and profitability of the plant. Two case studies

are presented to demonstrate the new method. Optimization results show that uncertainty of plant parameters significantly affect the economic performance of the plant operation. The solution approach developed in this work is able to increase the reliability of maintaining the profit by more than 95% confidence level. As a result, the risk of constraints violation is reduced from more than 50% using the typical deterministic optimization to less than 5% with the developed chance constrained optimization model. In addition, the results from this study indicate that the variation of material flow from the plant inlet has greater impact by more than 86% on profit change compared to variation from the plant outlet, which is less than 2%. Sensitivity analysis result show on how to reduce the effect of N₂, CO₂ and C₅₊ by holding the corresponding constraint at a certain confidence level. The developed solution method can aid as guidelines to flexible plant operation decision making for the in-operating plant by satisfying all the process constraints at certain confidence level.

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